

---

## NAS1218 Series

---

### Pan Head, Alloy Steel, High Precision Aerospace Machine Bolts

NAS1218-04E1	thru	NAS1218-04E100	(.1120-40 diameter)
NAS1218-06E1	thru	NAS1218-06E100	(.1380-32 diameter)
NAS1218-08E1	thru	NAS1218-08E100	(.1640-32 diameter)
NAS1218-3E1	thru	NAS1218-3E100	(.1900-32 diameter)
NAS1218-4E1	thru	NAS1218-4E100	(.2500-28 diameter)
NAS1218-5E1	thru	NAS1218-5E100	(.3125-24 diameter)
NAS1218-6E1	thru	NAS1218-6E100	(.3750-24 diameter)

---

**Material:**

CRES – A286

**Material Spec:**

AMS5731, AMS5732, AMS5737, AMS5853

**Tensile Strength:**

160-190 KSI Min.

**Hardness:**

24-35 HRC

**Finish Options:**

Passivated per QQ-P-35

Cadmium Plated per QQ-P-416, TYPE 2, CLASS 2 – add “P” suffix  
example: NAS1218-04E1P

**Heat Treatment Spec:**

MIL-H-6875

**Thread Length:**

Available in the entire range of standard lengths

**Self-Locking Options:**

None

example: NAS1218-04E1

Self-Locking Element – add “L” add suffix

example: NAS1218-04E1L

**Recess Options:**

Dovetail Slot Recess

example: NAS1218-04E1

Offset Cruciform Recess – add “R” (replace hyphen)

example: NAS1218R04E1

*For inquiries or to place an order please call us at 718-847-6321.*