
NAS1221 Series

100 Degree Flush Head, Alloy Steel, High Precision Aerospace Bolts

NAS1221-04E1	thru	NAS1221-04E96	(.1120-40 diameter)
NAS1221-06E2	thru	NAS1221-06E96	(.1380-32 diameter)
NAS1221-08E2	thru	NAS1221-08E96	(.1640-32 diameter)
NAS1221-3E2	thru	NAS1221-3E96	(.1900-32 diameter)
NAS1221-4E3	thru	NAS1221-4E96	(.2500-28 diameter)
NAS1221-5E3	thru	NAS1221-5E96	(.3125-24 diameter)
NAS1221-6E4	thru	NAS1221-6E96	(.3750-24 diameter)

Material:

CRES – A286

Material Spec:

AMS5731, AMS5732, AMS5737, AMS5853

Tensile Strength:

160-190 KSI Min.

Hardness:

24-35 HRC

Finish Options:

Passivated per QQ-P-35

Cadmium Plated per QQ-P-416, TYPE 2, CLASS 2 – add “P” suffix
example: NAS1221-04E1P

Heat Treatment Spec:

MIL-H-6875

Thread Length:

Available in the entire range of standard lengths

Self-Locking Options:

None

example: NAS1221-04E1

Self-Locking Element – add “L” add suffix

example: NAS1221-04E1L

Recess Options:

Dovetail Slot Recess per MS33750

example: NAS1221-04E1

Offset Cruciform Recess per MS14191 – add “R” (replace hyphen)

example: NAS1221R04E1

For inquiries or to place an order please call us at 718-847-6321.